

FLOOR LINE

20 LAH #0503 TANK
PING UNIT COMPLETE.
M. DELIVERY - 3 H.P.
R.P.M., 3 PHASE, 60 CYCLES,
OLT MOTOR & MAGNETIC
SS-THE-LINE TYPE STARTER

FILLER & BREATHER
CAP

20 GAL. TANK

OIL LEVEL
GAUGE

RELIEF VALVE

HYD. GAUGE

PRESS

18" OPENING
12" DIA.
SEE NOTE!

MARSH
HYD GAUGE

1 1/2" x
3/8" TUBE
5/8" TUBE
34 1/2" FROM FLOOR
39" FROM FLOOR
60" FROM FLOOR
46" FROM FLOOR

REVISIONS			
ISSUE	REV.	DATE	APPR.

ISSUED
ENGINEERING DEPT.

MAY 31 1956

ELMES ENGINEERING DIVISION
AMERICAN STEEL FOUNDRIES

THIS DRAWING IN DESIGN AND DETAIL IS OUR
PROPERTY AND MUST NOT BE USED EXCEPT IN
CONNECTION WITH OUR WORK. ALL RIGHTS OF
DESIGN OR INVENTION ARE RESERVED.

300 TON HOBBING PRESS
12 DIA. RAM - 12" STROKE - 18" OPENING - 17"
BETWEEN COLUMNS L TO R. 5300 P.S.I. W.P.

N-8763

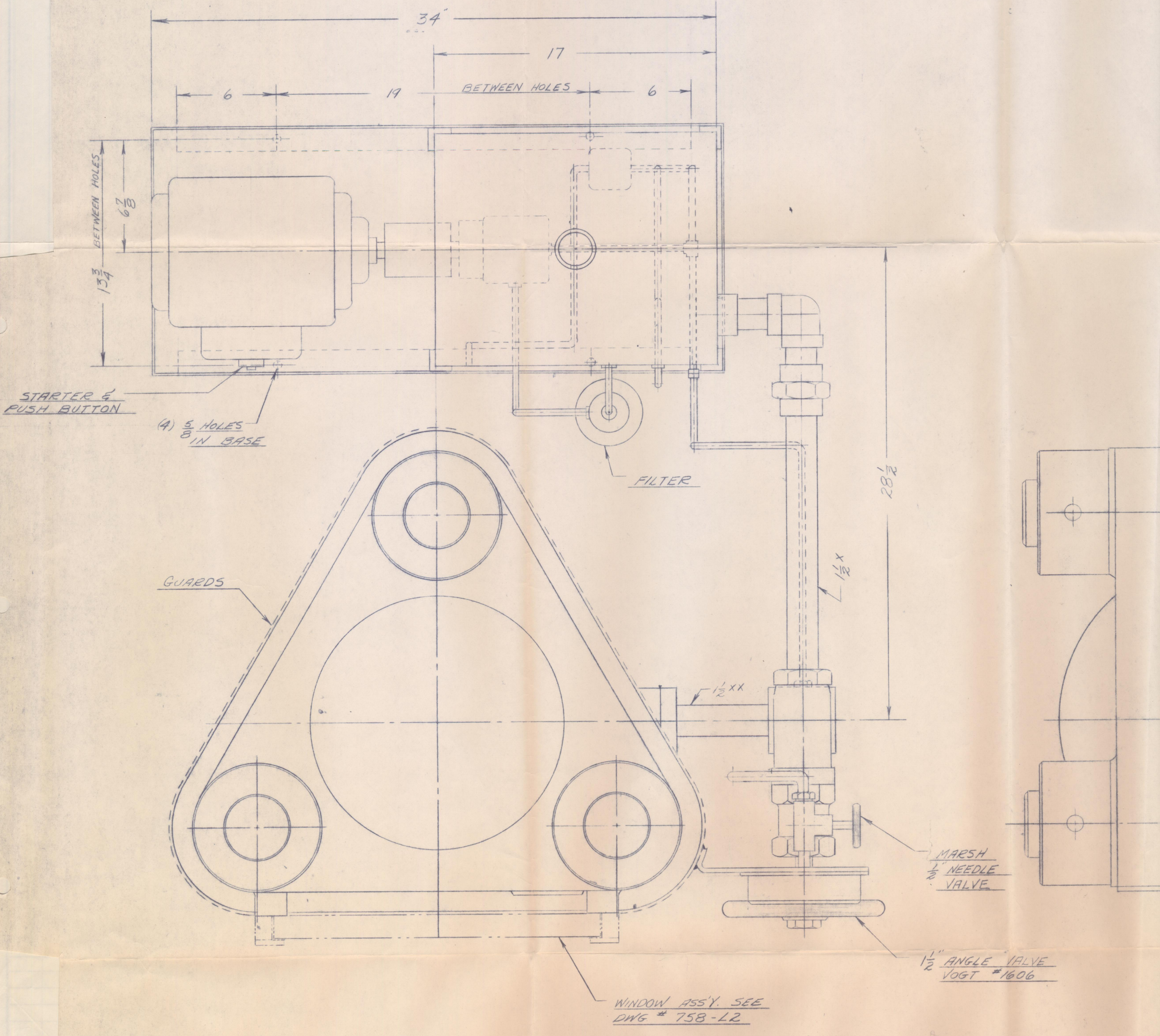
ISSUE NO.	DR. BY S.E.	DATE 5-16-56	SCALE 1/4"
1	TR. BY	CK. BY	APPROVED

AMERICAN STEEL FOUNDRIES
ELMES ENGINEERING DIV.
CINCINNATI

DRAWING NO.
758-PA2

PER MIN.
PER MIN.
BY GRAVITY

SECO
 & PUM
 .5 G.P.
 1800
 440 V
 ACCRO



NOTE :
SCRAPE PLATEN & TOPHEAD UNTIL
WEAR PLATES ARE PARALLEL
WITHIN .002 T.I.R.

SPEEDS OF OPERA
 ADVANCE----- /
 PRESS ----- /
 RETURN ----- /